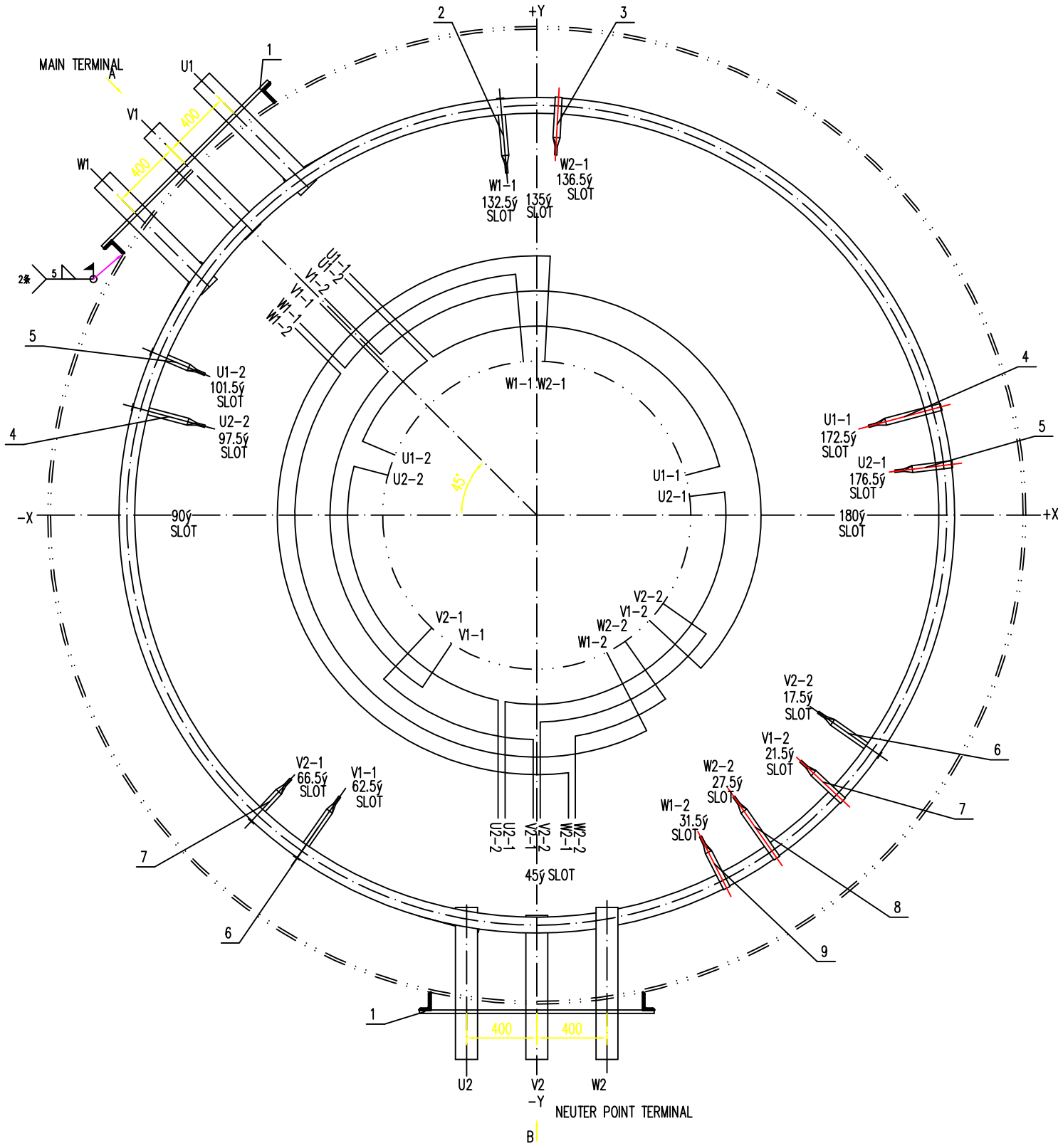
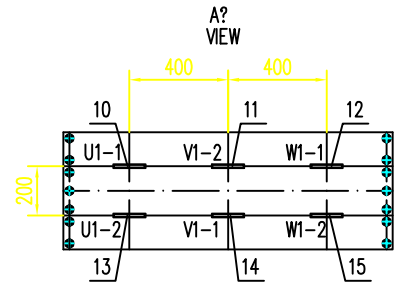


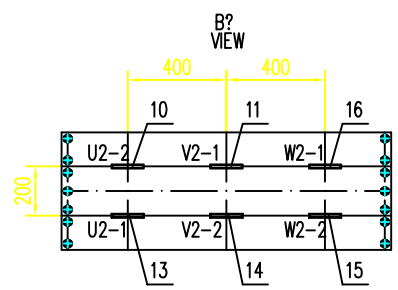

NOTES

1. CLIPS OF COPPER RING SHALL BE ARRANGED ACCORDING TO ACTURAL POSITION
2. THE COPPER RING SHALL BE LAP-JOINTED SILVER WELDED WITH TOGETHER THE LEAD .

技术要求

1. 安装时,线夹的设置可根据实际情况安置.
2. 引出线,引线头与铜环之间采用直接搭接银焊.




| IT. | CODE NO. | NAME OF PART | REQD. | S. WT. (kg) | REMARKES |
|---|---|---|---|---|---|
| 34 | 4F22597 | v4W CONDUCTING PLATE | 24 | 0.23 | |
| 33 | 2F9511.4 | Ü? COPPER RING | 2 | 20.6 | U2-1 |
| 32 | 2F9511.5 | Ü? COPPER RING | 2 | 20 | U1-1 |
| 31 | 2F9511.1 | Ü? COPPER RING | 1 | 13 | U1-2 |
| 30 | 2F9511.3 | Ü? COPPER RING | 1 | 19.8 | W1-1 |
| 29 | 3F14323 | b¥¿ CONNECTOR | 1 | 2.9 | |
| 28 | 2F9511.10 | Ü? COPPER RING | 1 | 38.5 | V1-1 |
| 27 | 2F9511.8 | Ü? COPPER RING | 1 | 34.4 | U2-2 |
| 26 | 2F9511.2 | Ü? COPPER RING | 1 | 17.1 | V2-1 |
| 25 | 3F14322 | b¥¿ CONNECTOR | 2 | 2.8 | |
| 24 | 3F14327 | ¿9ÅM CLIP | 9 | 14.5 | |
| 23 | 2F9511.11 | Ü? COPPER RING | 2 | 36.7 | W2-1 |
| 22 | 3F14326 | ¿9ÅM CLIP | 1 | 12.7 | |
| 21 | 2F9511.7 | Ü? COPPER RING | 2 | 27.8 | W1-2 |
| 20 | 2F9511.0 | Ü? COPPER RING | 1 | 10.5 | W2-2 |
| 19 | 2F9511.6 | Ü? COPPER RING | 1 | 21.6 | V2-2 |
| 18 | 2F9511.9 | Ü? COPPER RING | 2 | 33.9 | V1-2 |
| 17 | 3F14325 | ¿9ÅM CLIP | 8 | 11 | |
| 16 | 3F14331.0 | ?ú¿ LEAD | 1 | 11.2 | W2-1 |
| 15 | 3F14331.1 | ?ú¿ LEAD | 2 | 11.5 | W1-2,W2-2 |
| 14 | 3F14329 | ?ú¿ LEAD | 2 | 10 | V1-1,V2-2 |
| 13 | 3F14328.0 | ?ú¿ LEAD | 2 | 10.9 | U2-1,U1-2 |
| 12 | 3F14328.1 | ?ú¿ LEAD | 1 | 10.5 | W1-1 |
| 11 | 3F14330.0 | ?ú¿ LEAD | 2 | 11.2 | V2-1,V1-2 |
| 10 | 3F14330.1 | ?ú¿ LEAD | 2 | 11.5 | U1-1,U2-2 |
| 9 | 3F14332.1 | ?¿4 LEAD | 1 | 3.6 | W1-2 |
| 8 | 3F14332.3 | ?¿4 LEAD | 1 | 4.7 | W2-2 |
| 7 | 3F14332.4 | ?¿4 LEAD | 2 | 4.1 | V2-1,V1-2 |
| 6 | 3F14332.5 | ?¿4 LEAD | 2 | 5.3 | V1-1,V2-2 |
| 5 | 3F14332.7 | ?¿4 LEAD | 2 | 5.3 | U1-2,U2-1 |
| 4 | 3F14332.6 | ?¿4 LEAD | 2 | 5.8 | U1-1,U2-2 |
| 3 | 3F14332.0 | ?¿4 LEAD | 1 | 2.4 | W2-1 |
| 2 | 3F14332.2 | ?¿4 LEAD | 1 | 4.2 | W1-1 |
| 1 | 3F14333 | ¿9ÅM CLIP | 2 | 42 | |

| IT. | CODE NO. | NAME OF PART | REQD. | S. WT. (kg) | REMARKES |
|---|---|---|---|---|---|
| 43 | | ?)ú?kEð801 EPOXIDE GLUE | 20kg | | |
| 42 | | ??0ó525g/m2 DACRON FELT | 2m2 | | |
| 41 | | ?)ú??'ö793 EPOXIDE GLUE | 2kg | | |
| 40 | | Zo~rg÷?188 POLYESTER GLUE | 5kg | | |
| 39 | | ?)ú??'ö841 EPOXIDE GLUE | 10kg | | |
| 38 | | 0.10X25à±›??ô&ET-100 NON-ALKALI FIBERGLASS TAPE | 1.5km | | |
| 37 | | 0.14X25?'Pl›???!&5440-1 EPOXIDE FIBER GLASS MICA PAPER | 15km | | |
| 36 | | «3ÜŽ?BCu80AgP COPPER SOLDER | 30kg | | |
| 35 | | 0.2ÜŽ?BCu80AgP COPPER SOLDER | 10kg | | |

| Rev. No. | DATE | DESCRIPTION OF REVISION | ENDORSED |
|---|---|---|---|
| | | | |

DRAWING/DOCUMENT REVISIONS

CLIENT: VIETNAM ELECTRICITY HYDRO POWER PROJECT MANAGEMENT BOARD No.7
AN KHE HYDROPOWER PLANT
AN KHE-KA NAK HYDROPOWER PROJECT

SUPPLIER: DONGFANG ELECTRIC CORPORATION

DES./MANU.: DONG FANG ELECTRICAL MACHINERY CO.,LTD.

1 SHEET OF 2 | WT.(kg) 1020 | SCALE

Ü??¿ÅM(1/2)
ASSEMBLY OF COPPER RING

Rev. F

OWNER No. 2697-AK08-CK-DFEM-151

MANUFACTURER No. 1F7724-S

SD325-1.2-1